

Integrity CLSX Cross-Trainer Base CRC

CLSX-ALLCX-01

Parts Manual

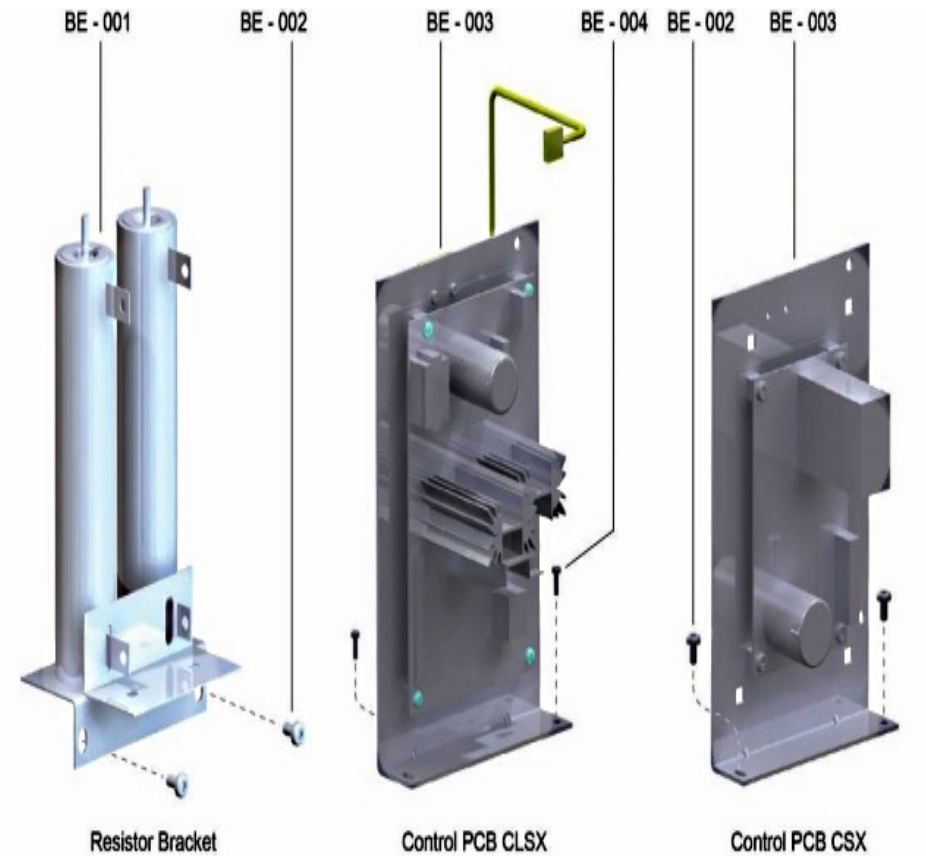
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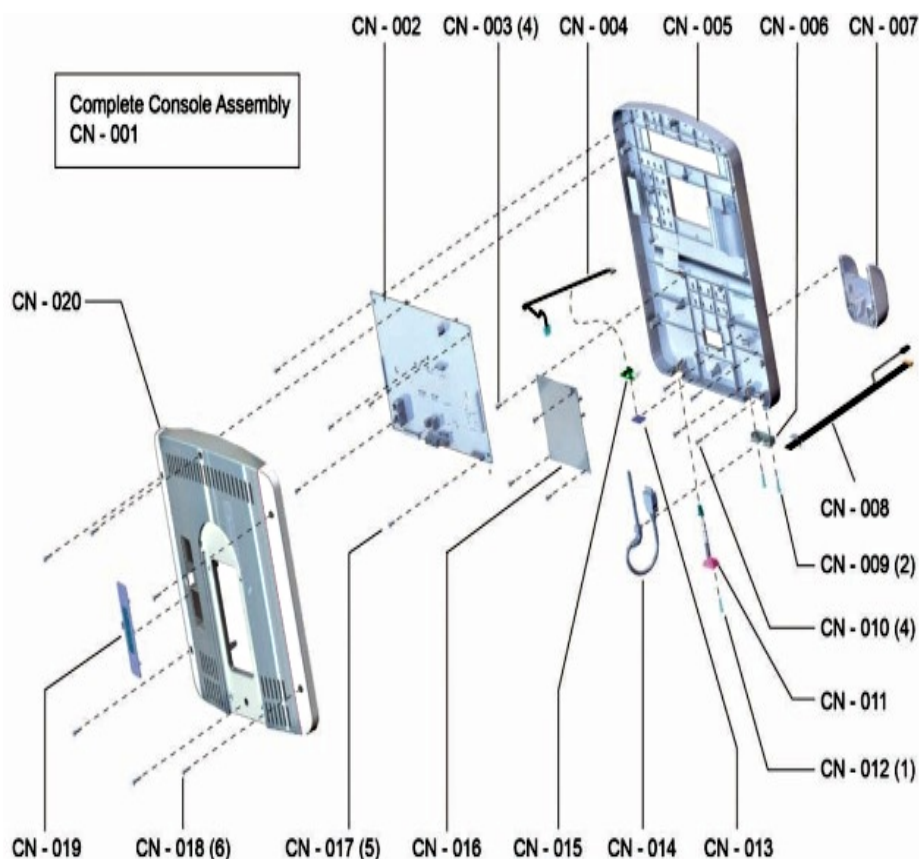
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Base Electronic - Parts



Ref #	Part Number	Qty	Description
BE-001	AK61-00127-0000	1	RESISTOR-BRKT ASSY: MFG. S/C-C
BE-003	AK61-00145-0001	1	PCB-BRKT ASSY: MFG.

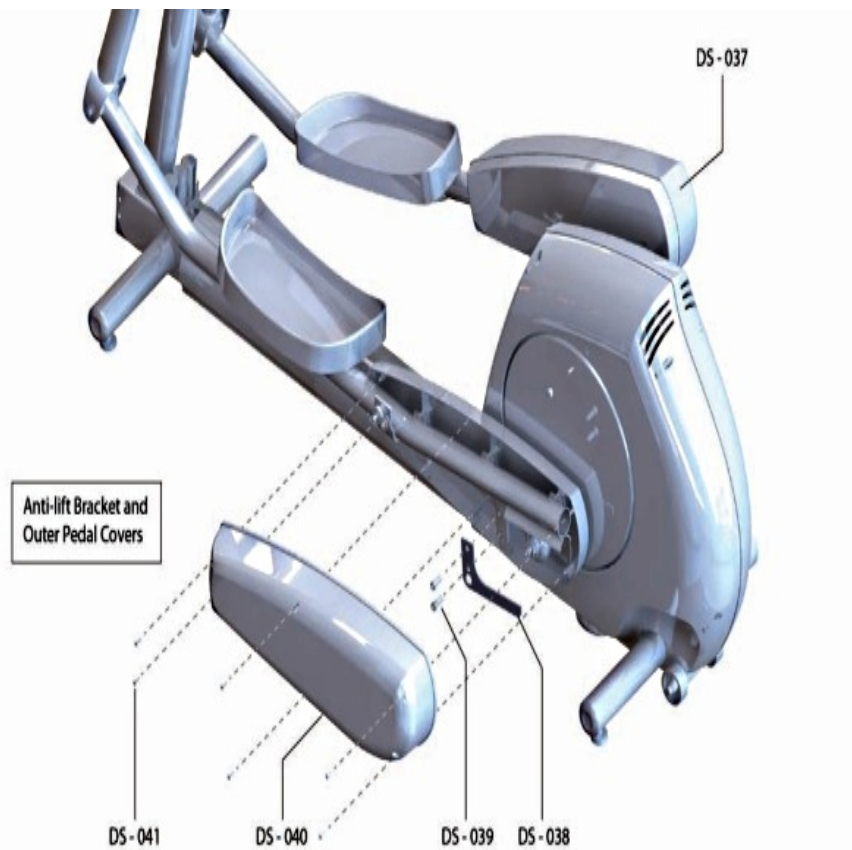
Console Assembly



Ref #	Part Number	Qty	Description
CN-001	CLEDXH-GERMX-01N	1	Console: German/Metric
CN-001	CLEDX-FRNMX-01N	1	Console: French/Metric
CN-001	CLEDX-SPNMX-02N	1	INTEGRITY CLSX DOM CROSS TRAINER CONSOLE SPN/MET
CN-001	CLEDX-ENGMX-02N	1	CLSX DOM CROSS TRAINER CONSOLE ENG/MET
CN-001	CLEDX-ENGEX-02N	1	INTEGRITY CLSX CROSS TRAINER CONSOLE ENG/ENG
CN-002	A084-92367-0000	1	PROGRAMMED PCB: CLASSIC NON-TREADMILL CONSOLE (CAN BE REPROGRAMMED)
CN-003,CN-017	0017-00101-1650	9	SCREW: 6-19 X 6, PHL, PAN, PLT, ST, ZB, VMI
CN-004	AK69-00157-0000	1	CBL-ASSY: POLAR PCB W/HEADER
CN-005	AK86-00051-0000	1	OVERLAY: BEZEL SWITCH; ASSY; IPOD HOLDER; INTEGRITY; CLSX FRN
CN-005	AK86-00050-0000	1	OVERLAY: BEZEL SWITCH; ASSY; IPOD HOLDER; INTEGRITY; CLSX GER
CN-005	AK86-00049-0000	1	OVERLAY: BEZEL SWITCH; ASSY; IPOD HOLDER; INTEGRITY; CLSX ENG
CN-005	AK86-00052-0000	1	Bezel and Overlay: Spanish/Metric
CN-006	0K86-01004-0200	1	PANEL ACCESS: IPOD CABLE
CN-007	0K86-01003-0200	1	HOLDER: IPOD

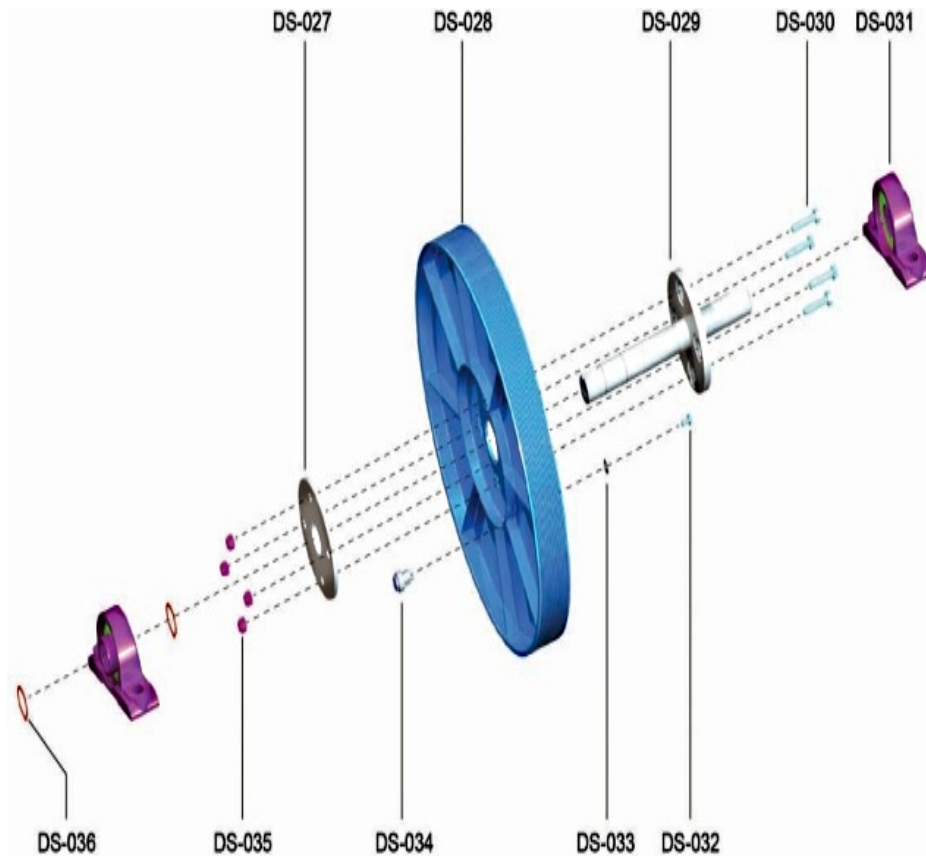
Ref #	Part Number	Qty	Description
CN-008	AK86-00003-0000	1	CBL ASSY: CONSOLE, I-POD; NON-TREAD
CN-009,CN-012	0017-00101-1811	3	Hardware: Phillips Pan Screw 0.625"
CN-010	3223501	4	6-20 X 8 PHL PAN B ST ZN
CN-011	AK86-00025-0201	1	ASSY: HEADPHONE JACK PANEL; SHADOW GREY
CN-013	0K39-01044-0001	1	TAPE: ADHESIVE; DBL-SIDED B
CN-014	AK86-00087-0200	1	OVERMOLDED IPOD CABLE; NON TREAD; INTEGRITY take from REP depot
CN-015	118E-00001-0244	1	HEART RATE RECEIVER: CODED; RE07L
CN-018	0017-00101-1242	6	VMI 8-18X12 PHL PAN AB ST BZ B
CN-019	0K62-01026-0202	1	DOOR: BATTERY; SHDW -02XX
CN-020	AK86-00024-0201	1	Console Case Assembly
-	0K62-01175-0001	1	DECAL: INTEGRITY CONSOLE REAR

Drive System - Anti-Lift Bracket and Outer Pedal Covers



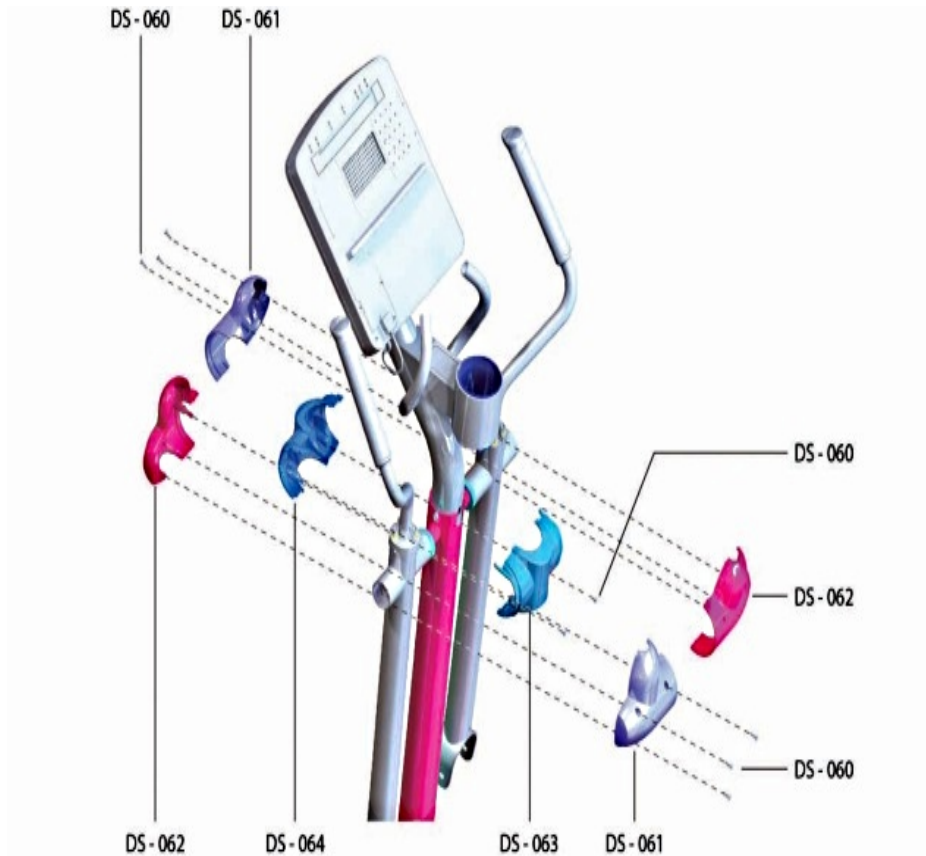
Ref #	Part Number	Qty	Description
DS-037	AK61-00214-0005	1	LINK COVER: W/XFER; DOM; CT; RT
DS-038	0K61-04114-0000	2	PLATE: ROLLER; RETAINER C
DS-039	0017-00101-1645	4	VMI 3/8 -16X16 HXS SOC L CS G8 BZ B
DS-040	AK61-00214-0006	1	LINK COVER: W/XFER; DOM; CT; LT
DS-041	0017-00101-0991	12	Hardware: Phillips Pan Screw 0.75"

Drive System - Crankshaft Assembly



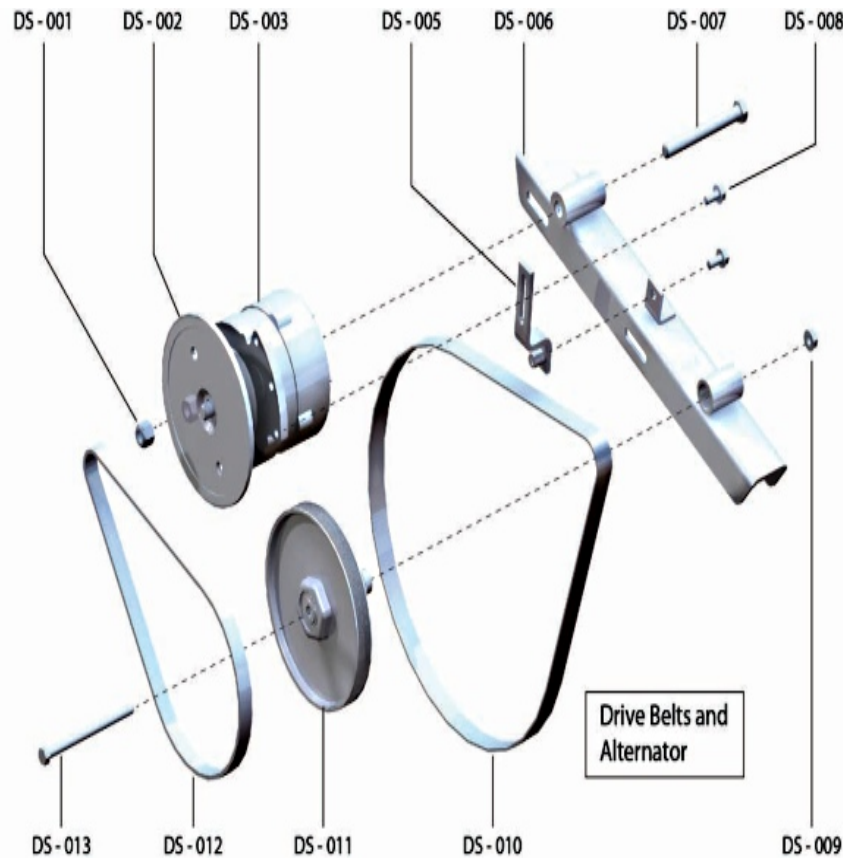
Ref #	Part Number	Qty	Description
DS-026	AK61-00157-0002	1	CRANKSHAFT-ASSY: MFG. C
DS-027	0K61-02302-0001	1	PLATE: CRANKSHAFT-WASHER C
DS-028	0K61-02409-0000	1	PULLEY: CRANK; POLY-V D
DS-029	0K61-01360-0002	1	CRANKSHAFT: W/PLATE C
DS-030	0017-00101-1551	4	VMI 1/4 -20X20 UNS HEX BLT G8 ZN B
DS-031	0K53-01181-0000	1	PILLOW-BLOCK: 1.00 DIA. C
DS-032	0017-00101-1282	1	VMI 10-32X 6 TRX PAN TT ST BZ B
DS-033	0017-00104-0168	1	VMI WSH 10 200-.500-047 FL-D ST BO B
DS-034	AK62-00186-0000	1	MAGNET-STANDOFF ASSY: PURCH. B
DS-035	0017-00103-0019	4	VMI NUT 1/4 -20 LOCKING D ST ZN B
DS-036	0017-00100-0152	1	VMI RNG:BRE 1.000 5100-100 ST PP A

Drive System - Dead Shaft Covers



Ref #	Part Number	Qty	Description
DS-060	0017-00101-1242	8	VMI 8-18X12 PHL PAN AB ST BZ B
DS-061	0K61-06341-0004	2	COVER: BOOT; REAR; SHADOW S/C-D
DS-062	0K61-06340-0004	2	COVER: BOOT; FRONT; SHADOW S/C-D
DS-063	0K61-06351-0004	1	COVER: DEADSHAFT; REAR; SHADOW S/C-D
DS-064	0K61-06350-0004	1	COVER: DEADSHAFT; FRONT; SHADOW S/C-D

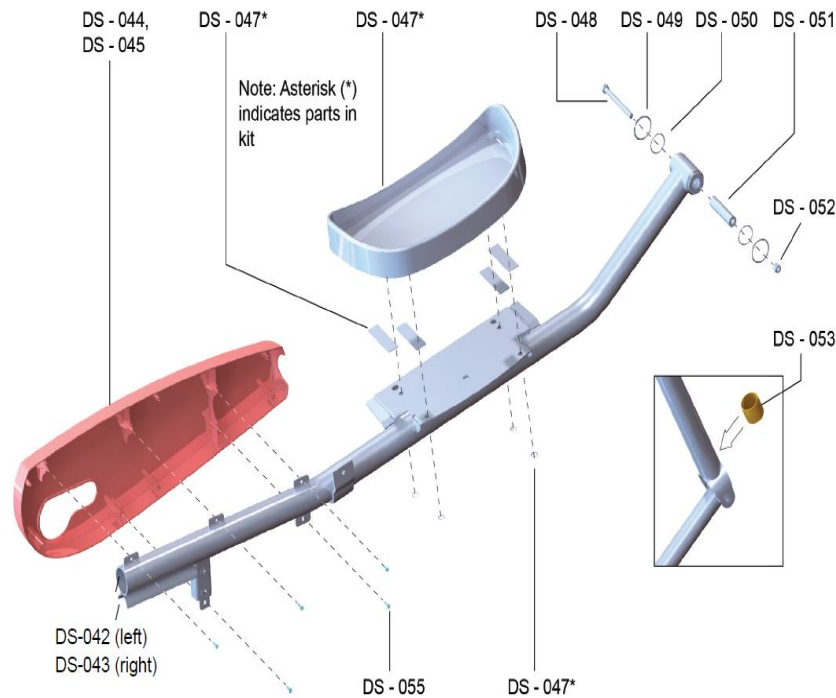
Drive System - Drive Belts and Alternator



Ref #	Part Number	Qty	Description
DS-001	0017-00103-0117	1	NUT 1/2 -13 LOCKING D ST ZN B
DS-002	0K61-01027-0000	1	FLYWHEEL; 6.75 IN DIA.
DS-003	0017-00009-0841	1	ALTERNATOR: NON-CONTACT E
DS-004	AK61-00250-0001	1	ALT-FLYWHEEL ASSY: MFG. C
DS-005	0K61-02601-0000	1	STRAP: ALTERNATOR; W/INSERT C
DS-006	0K61-02400-0001	1	BRKT: INTERMEDIATE; WELDMENT D
DS-007	0017-00101-0964	1	1/2 -13X72 UNS HEX BLT G5 ZN B
DS-008	0017-00101-0986	2	VMI 5/16-18X12 UNS HXW BLT G5 ZN B
DS-009	0017-00103-0188	1	NUT: 3/8-16, LOCK, FLNGE, D, ST, CD
DS-010	GK61-00002-0056	1	KIT: CROSS TRAINER BELT AND PULLEY
DS-011	AK61-00061-0000	1	Intermediate Pulley Assembly
DS-012	0K53-01447-0000	1	BELT: POLY-V; 320J8; 32.00 IN.
DS-013	0017-00101-1651	1	3/8 -16X88 UNS HEX BLT G8 ZN B

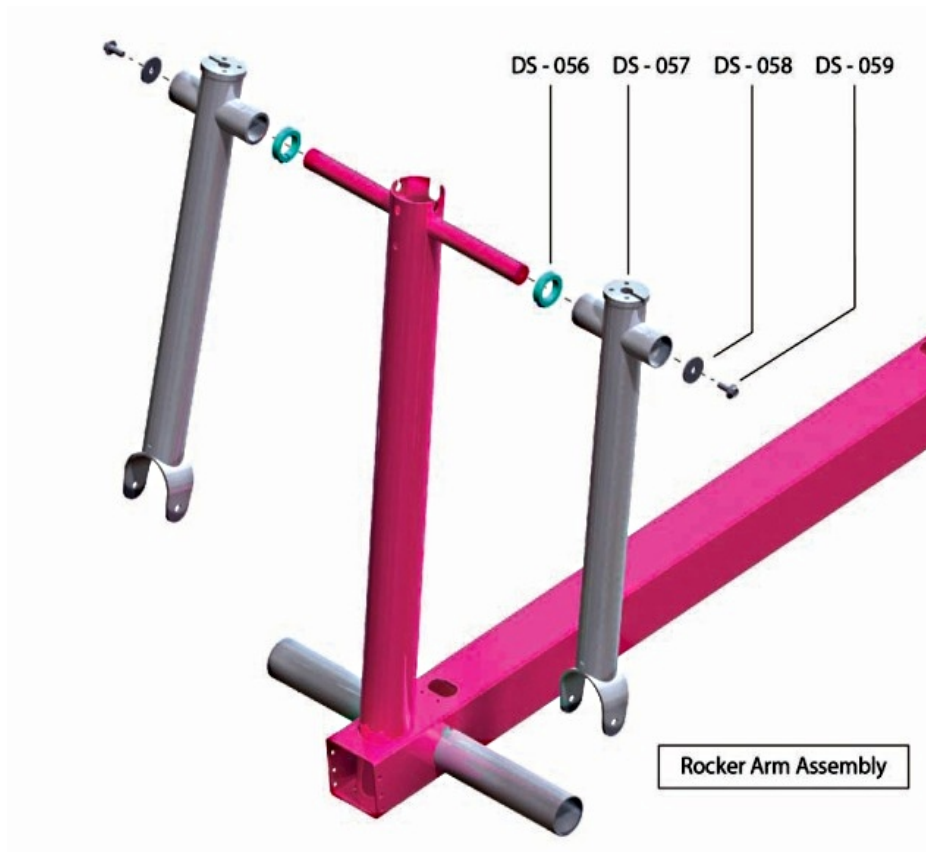
Drive System - Pedal Lever Assembly

Pedal Lever Assembly



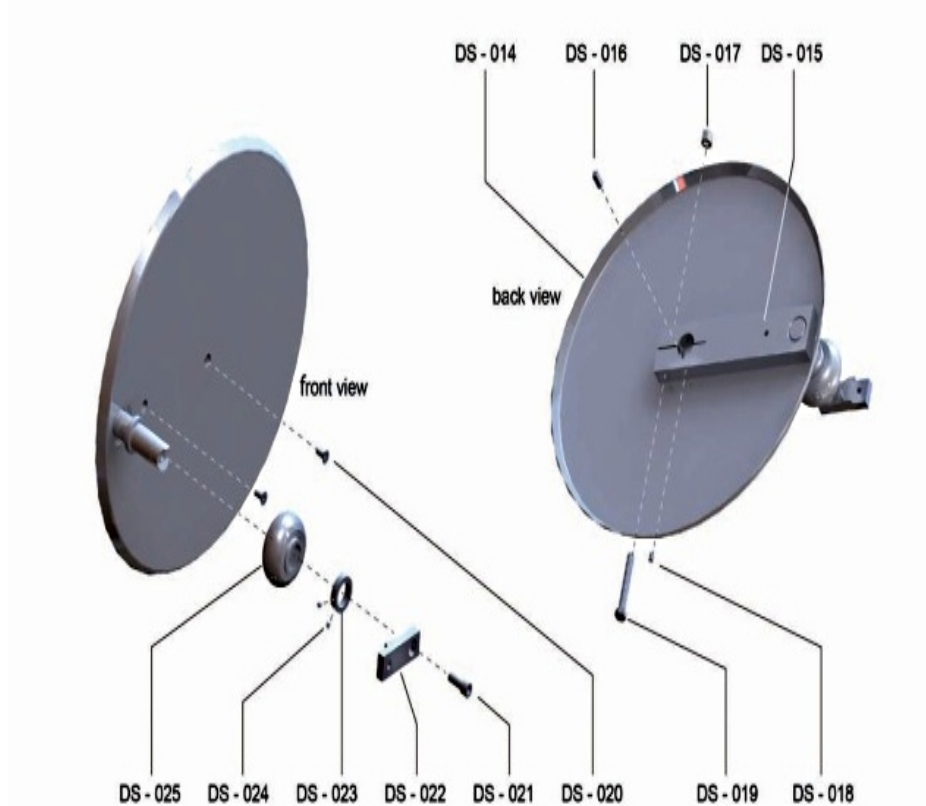
Ref #	Part Number	Qty	Description
DS-042	AK61-00265-5201	1	PEDAL-LEVER W/BEARING ASSY; LT SHADOW GREY
DS-043	AK61-00265-5200	1	PEDAL-LEVER W/BEARING ASSY; RT SHADOW GREY
DS-044	0K61-06300-0005	1	COVER: LINK; LT; INSIDE; SHADOW S/C-D
DS-045	0K61-06320-0005	1	COVER: LINK; RT; INSIDE; SHADOW S/C-D
DS-047	GK61-00002-0055	4	KIT:SERV; PEDAL-PLATE; SHDW
DS-048	0017-00101-1646	1	VMI 3/8 -16X68 UNS HEX BLT G8 BZ B
DS-049	0K61-01356-0000	2	WASHER: SEAL; BEVELED B
DS-050	0017-00041-0053	2	VMI O-RING: VITON B
DS-051	0K61-01076-0000	1	SHAFT: PEDAL-LEVER; CLEVIS B
DS-052	0017-00103-0137	1	VMI NUT 3/8 -16 LOCKING D ST BZ B
DS-053	0K61-01410-0200	1	SEAL: ROCKER(BAND TYPE);SHADOW -02XX
DS-055	0017-00101-1242	5	VMI 8-18X12 PHL PAN AB ST BZ B

Drive System - Rocker Arm Assembly



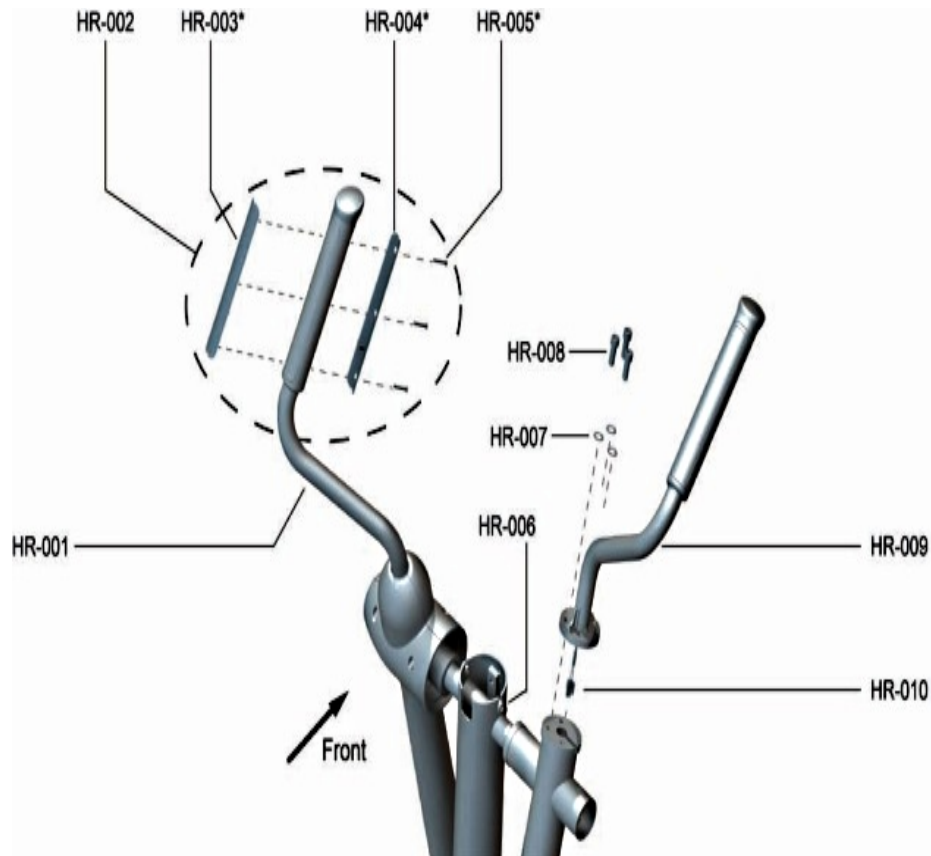
Ref #	Part Number	Qty	Description
DS-056	0K61-01259-0000	2	COLLAR: SHAFT; 1-1/4
DS-057	AK61-00094-0007	2	ROCKER-ARM ASSY: PURCH; SHDW ROBUST
DS-058	0017-00104-0454	2	WASHER: 0.390 INCH X 1.625 X 0.120
DS-059	0017-00101-1635	2	VMI 3/8 -16X16 UNS HXW BLT G5 ZN B

Drive System - Roller Assembly



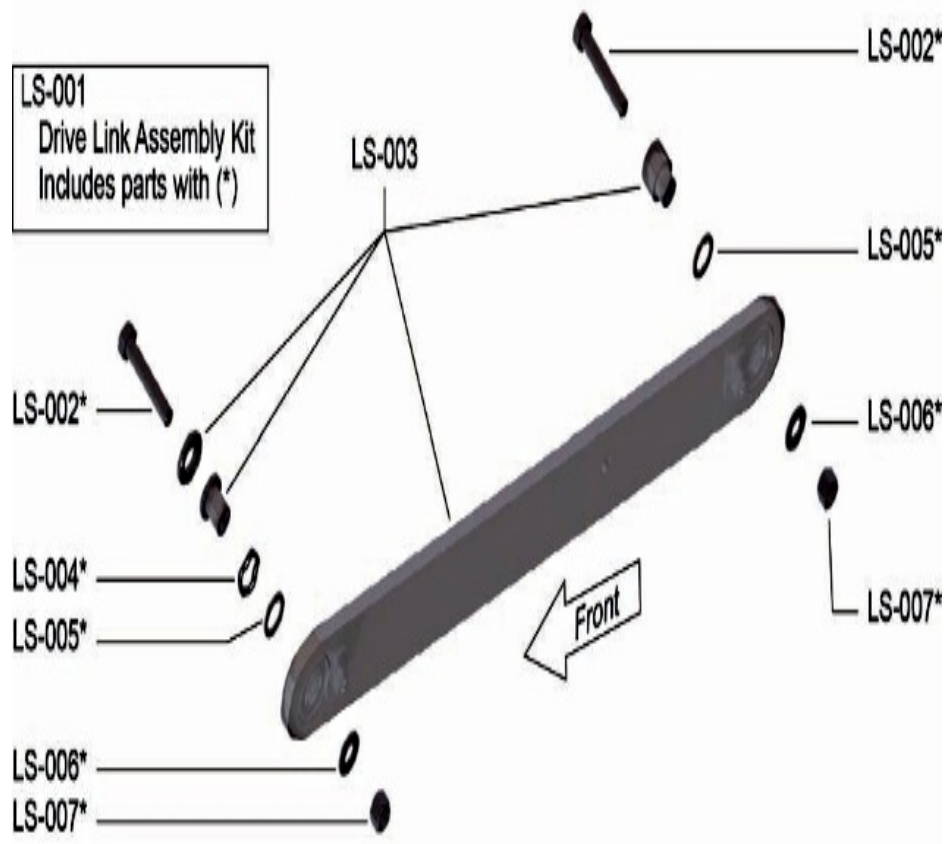
Ref #	Part Number	Qty	Description
DS-014	0K61-03100-5104	1	COVER: CRANK; ARCTIC ROBUST-51XX
DS-015	AK61-00064-0001	1	CRANKARM+SPINDLE ASSY: PURCH.C
DS-016	0K53-01122-0000	1	VMI KEY: MACHINE; SQ; .250 B
DS-017	0017-00103-0025	1	VMI NUT 3/8 -16 LOCKING D ST ZN B
DS-018	0017-00101-0333	1	SCREW: 1/4-20 X 5, HXS, NO, CUP, ST, BO
DS-019	0017-00101-1606	1	VMI 3/8 -16X40 UNS HEX CS G8 ZN B
DS-020	0017-00101-1844	2	1/4 -20X10 TRX FLT L CS ST ZB B
DS-021	0017-00101-1645	1	VMI 3/8 -16X16 HXS SOC L CS G8 BZ B
DS-022	0K61-03004-0000	1	ARM: EXTENSION C
DS-023	0K61-01260-0000	1	COLLAR: SHAFT; CRANK-ARM B
DS-024	0017-00101-0314	2	VMI 10-32X 3 HXS NO L CUP ST BO B
DS-025	GK61-00002-0026	1	KIT: SERV; MFG; ROLLER;CT55 BM

Heart Rate System



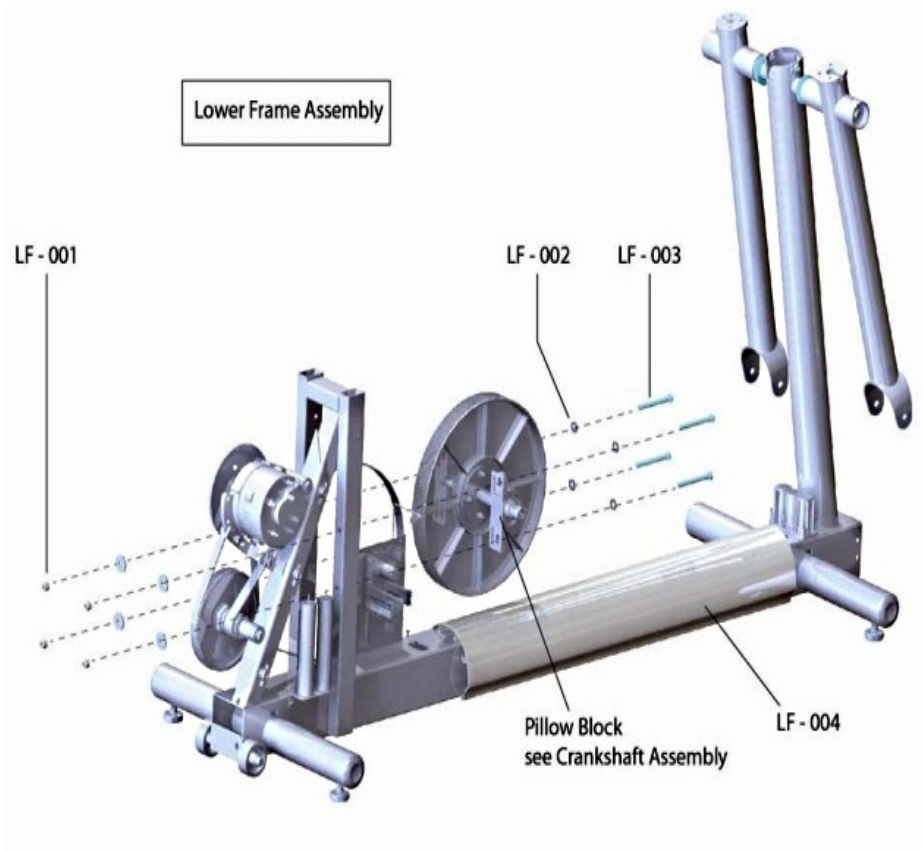
Ref #	Part Number	Qty	Description
HR-001	AK61-00258-0002	1	UPR-ARM GRIPS ASSY: LT. ROBUST
HR-002	GK69-00002-0002	1	HANDLEBAR HEART RATE ELECTRODE KIT
HR-006	0017-00042-1078	2	BUSHING: STRAIN-RELIEF B
HR-007	0017-00104-0450	3	VMI WSH 375-.670-032 IN-D ST ZN B
HR-008	0017-00101-1645	3	VMI 3/8 -16X16 HXS SOC L CS G8 BZ B
HR-009	AK61-00258-0003	1	UPR-ARM GRIPS ASSY: RT. ROBUST
HR-010	AK61-00051-0000	1	CBL-ASSY: USER-ARM S/C-C

Linkage System



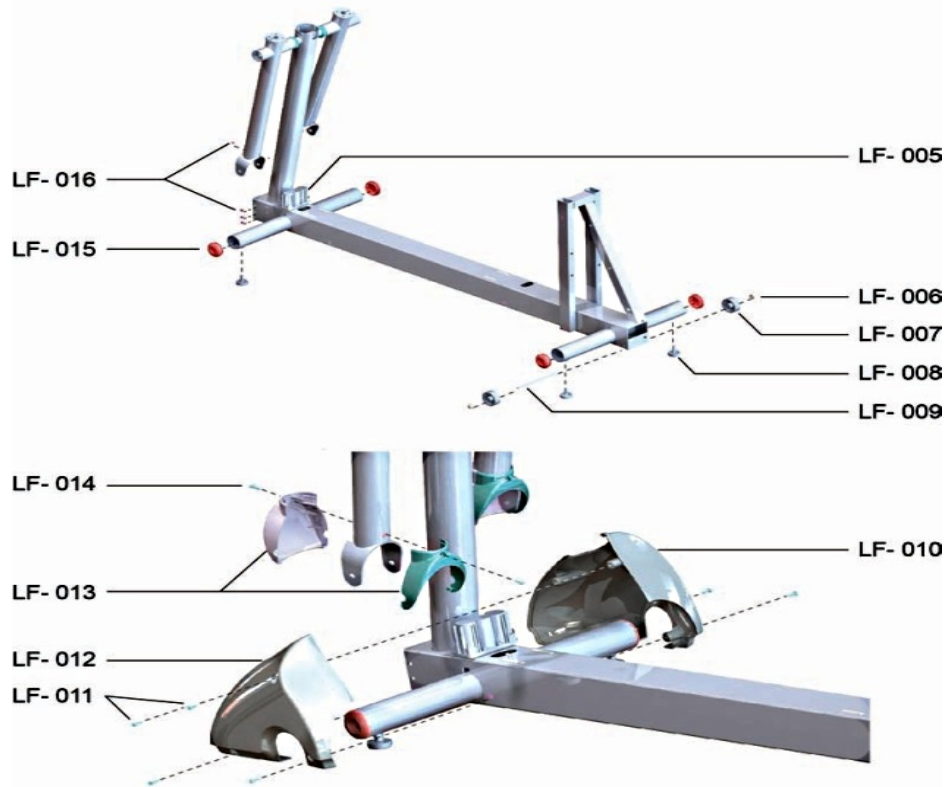
Ref #	Part Number	Qty	Description
LS-001	GK61-00002-0020	1	KIT: SERV; MFG; TIE-ROD BM

Lower Frame System - Pillow Block, Extrusion Cover



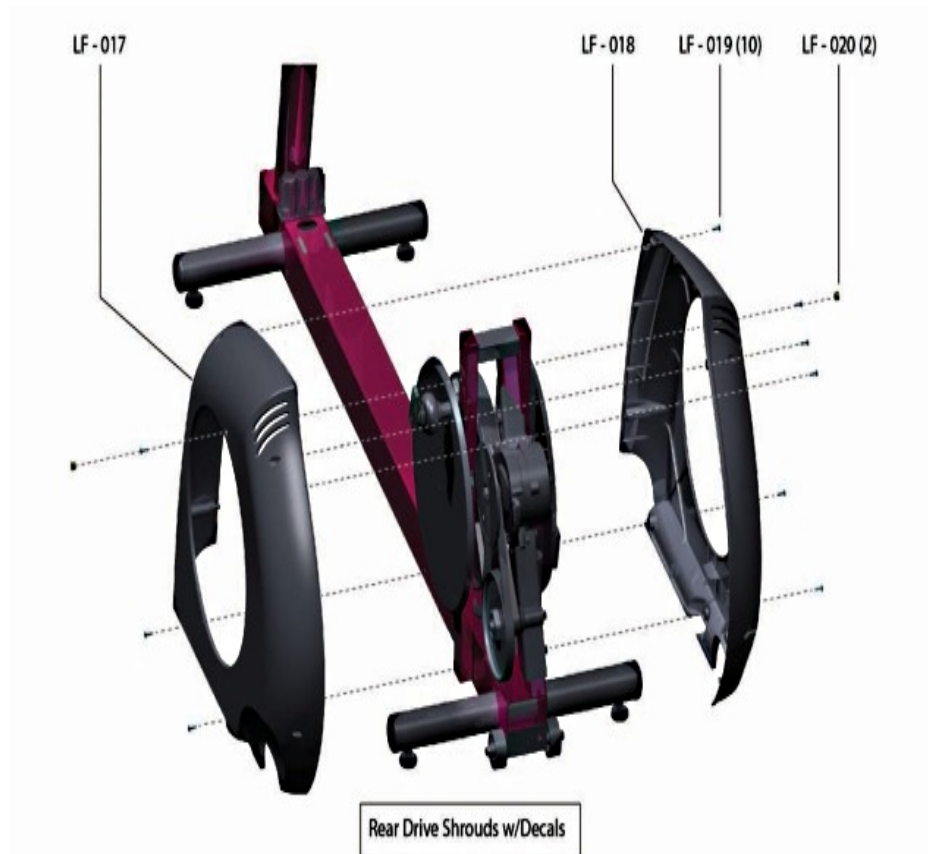
Ref #	Part Number	Qty	Description
LF-001	0017-00103-0025	1	VMI NUT 3/8 -16 LOCKING D ST ZN B
LF-002	0017-00104-0192	1	WSH 406-.813-064 FL-D ST ZN B
LF-003	0017-00101-1635	1	VMI 3/8 -16X16 UNS HXW BLT G5 ZN B
LF-004	0K61-06121-0008	1	COVER: EXTRUSION; LOWER; ARCTIC-SILVER S/C-D

Lower Frame - Clevis and Front Frame Covers



Ref #	Part Number	Qty	Description
LF-005	0017-00003-0685	1	BATTERY: 6 VOLT, 2.5AH C (0819-1006)
LF-006	0017-00042-1066	2	VMI CAP: PUSHNUT
LF-007	0017-00042-0674	2	WHEEL: 2-1/2" O.D., 5/16" I.D. B
LF-008	AK61-00035-0000	4	LEG-LEVELER ASSY: MFG. B
LF-009	OK61-01300-0000	1	SHAFT: WHEEL B
LF-010	OK61-06250-0003	1	COVER: FRONT; RT; SHADOW S/C-E
LF-011, LF-014	0017-00101-1242	20	VMI 8-18X12 PHL PAN AB ST BZ B
LF-012	OK61-06240-0003	1	COVER: FRONT; LT; SHADOW S/C-E
LF-013	AK61-00062-0003	2	CLEVIS-COVER ASSY
LF-015	OK61-01284-0204	4	CAP: STABILIZER, SHDW
LF-016	0017-00042-0754	14	VMI GROMMET: NYLON; SCREW B

Lower Frame - Rear Drive Shroud with Decals

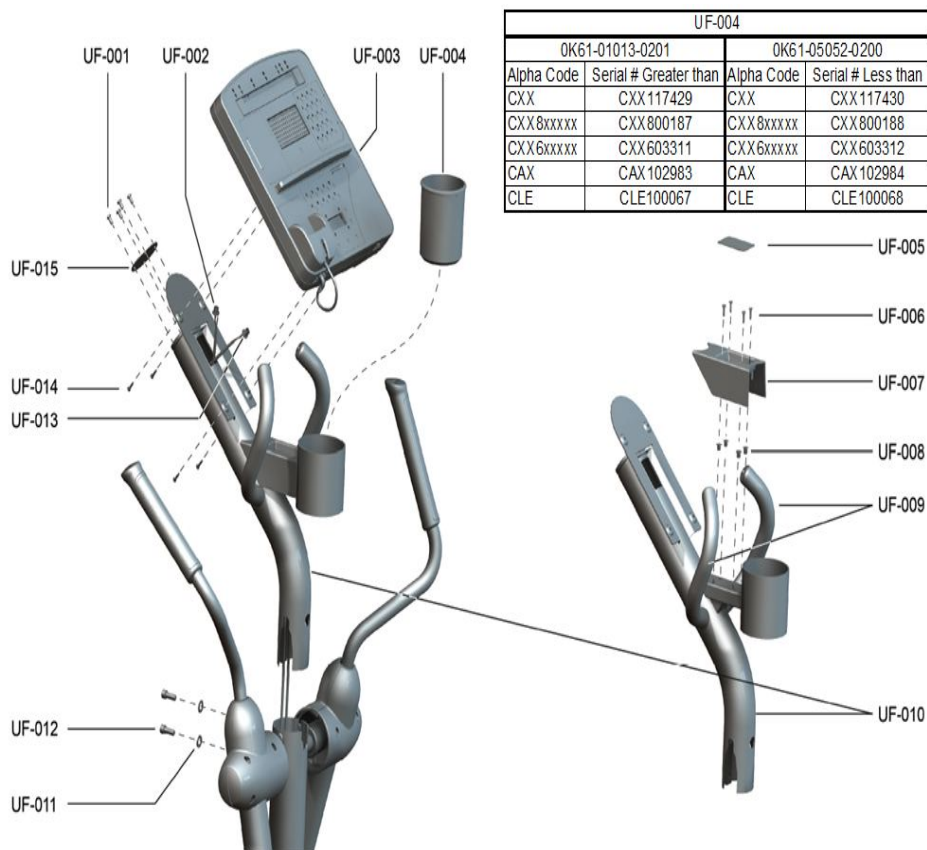


Ref #	Part Number	Qty	Description
LF-017	AK61-00176-0006	1	REAR-COVER W/DECAL ASSY: MFG; LT. S/C-C
LF-018	AK61-00176-0005	1	REAR-COVER W/DECAL ASSY: MFG; RT. S/C-C
LF-019	0017-00101-0991	10	Hardware: Phillips Pan Screw 0.75"
LF-020	0K14-01384-0000	2	VMI PLUG: HOLE A

Miscellaneous

Ref #	Part Number	Qty	Description
-	0017-00008-0211	1	PAINT: TOUCH-UP; SHADOW-GRAY; .6 OZ. PEN B
-	0017-00008-0204	1	ARCTIC SILVER AEROSOL TOUCH UP
-	0017-00008-0206	1	PAINT: PEN; ARCTIC SILVER B
-	0K61-01373-0003	1	BRKT: ACCESS
-	AK61-00190-0000	1	ACCESS-PANEL ASSY: MFG. B
-	0017-00042-0754	1	VMI GROMMET: NYLON; SCREW B
-	0017-00008-0205	1	ARCTIC SILVER TOUCH UP
-	AK32-00020-0002	1	CBL-ASSY: COAX; 120 IN. S/C-B
-	AK61-00222-0000	1	HDWR BAG: ASSY; DOM CT
-	0017-00021-2846	1	CONNECTOR: COAX, PANEL MOUNT
-	0017-00008-0210	1	PAINT: TOUCH-UP; SHADOW-GRAY; .6 OZ BTL. B
-	AK32-00078-0001	1	

Upper Frame System



Ref #	Part Number	Qty	Description
UF-001	0017-00101-1746	4	VMI 1/4 -20X 8 TRX BUT CS ST ZS B
UF-002	AK61-00051-0001	1	Lifepulse: User-Arm
UF-004	0K61-01013-0201	1	SHROUD: CUP HOLDER, PLASTIC
UF-004	GK63-00002-0080	1	KIT: INT CUPHOLDER W/ ORINGS
UF-005	0K61-05070-0700	1	PAD: ACCESSORY TRAY; BLACK
UF-006,UF-014	0017-00101-1744	8	VMI 8-18X10 PHL PAN B ST ZS B
UF-007	0K61-06013-0201	1	COVER TRAY: ACCESSORY; SHADOW GREY
UF-008	0017-00042-0754	4	VMI GROMMET: NYLON; SCREW B
UF-009	0K62-01136-0002	2	Bullhorn Grip 11.75"
UF-010	AK61-00505-0000	1	CONSOLE-SUPPORT ASSEMBLY: MFG.
UF-011	0017-00104-0192	2	WSH 406-.813-064 FL-D ST ZN B
UF-012	0017-00101-1645	2	VMI 3/8 -16X16 HXS SOC L CS G8 BZ B
UF-013	AK61-00136-0000	1	CBL-ASSY: CONS; C
UF-015	0K61-06012-5101	1	COVER: PLATE; TV MOUNT -51XX ARCTIC ROBUST

Wiring

